

PHT-Ox

(Pressure Hydro-Thermal Oxidation) Removal of Recalcitrant & Toxic COD > 60,000 ppm



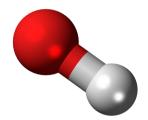
PRESSURE HYDRO-THERMAL OXIDATION

PHT-Ox reactor treats the high COD wastewater using proprietary catalyst and Oxygen. It consists of Plug Flow Reactor on a prefabricated skid.

Hydrolysis- Oxidation process is intensified for Hydroxyl generation and breaking toxic long chain molecules

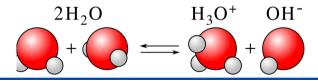
Process options:

- 1. Low Pressure PHT-Ox →5-6 Bar
- Temperature → 80 °C
- CS/SS316L material
- 2. Medium Pressure PHT-Ox →10-12 Bar
- Temperature → 190 °C
- SS316L material
- 3. **High Pressure PHT-Ox** \rightarrow 20-22 Bar
- Temperature → 220 °C
- Inconel 625 material



Advantages:

- Zero chemical sludge generated during the Oxidation process
- Low chemical cost of operation as compared to conventional processes
- Different pressure options are available depending on water quality.
- Low residence time required.
- Potentials for Salt recovery.
- Low CAPEX and reduced OPEX.





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